



MAJOR SOURCE OPERATING PERMIT

Permitee: Michelin North America, Inc.

Facility Name: Michelin North American, Inc.

Facility No.: 604-0009

Location: Dothan, Alabama

In accordance with and subject to the provisions of the Alabama Air Pollution Control Act of 1971, as amended, <u>Ala. Code</u> §§22-28-1 to 22-28-23 (2006 Rplc. Vol. and 2007 Cum. Supp.) (the "AAPCA") and the Alabama Environmental Management Act, as amended, <u>Ala. Code</u> §§22-22A-1 to 22-22A-15 (2006 Rplc. Vol. and 2007 Cum. Supp.), and rules and regulations adopted thereunder, and subject further to the conditions set forth in this permit, the Permittee is hereby authorized to construct, install and use the equipment, device or other article described above.

Pursuant to the **Clean Air Act of 1990**, all conditions of this permit are federally enforceable by EPA, the Alabama Department of Environmental Management, and citizens in general. Those provisions which are not required under the **Clean Air Act of 1990** are considered to be state permit provisions and are not federally enforceable by EPA and citizens in general. Those provisions are contained in separate sections of this permit.

Issuance Date: October 4, 2006

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Expiration Date: August 31, 2010

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	•	Enforceable Provisos	Regulations	
1.	Tran	<u>sfer</u>		
	or of	permit is not transferable, whether by operation of law herwise, either from one location to another, from one e of equipment to another, or from one person to her, except as provided in Rule 335-3-1613(1)(a)5.	Rule 335-3-1602(6)	
2.	Ren	ewals		
	six (pplication for permit renewal shall be submitted at least 6) months, but not more than eighteen (18) months, re the date of expiration of this permit.	Rule 335-3-1612(2)	
	to op and	source for which this permit is issued shall lose its right berate upon the expiration of this permit unless a timely complete renewal application has been submitted in the time constraints listed in the previous paragraph.		
3.	Seve	rability Clause		
	and claus invaluants juris invaluants confisting that	provisions of this permit are declared to be severable if any section, paragraph, subparagraph, subdivision, se, or phrase of this permit shall be adjudged to be id or unconstitutional by any court of competent diction, the judgment shall not affect, impair, or idate the remainder of this permit, but shall be ned in its operation to the section, paragraph, paragraph, subdivision, clause, or phrase of this permit shall be directly involved in the controversy in which judgment shall have been rendered.	Rule 335-3-1605(e)	
4.	Com	<u>pliance</u>		
	(a)	The permittee shall comply with all conditions of ADEM Admin. Code 335-3. Noncompliance with this permit will constitute a violation of the Clean Air Act of 1990 and ADEM Admin. Code 335-3 and may result in an enforcement action; including but not limited to, permit termination, revocation and reissuance, or modification; or denial of a permit renewal application by the permittee.	Rule 335-3-1605(f)	
	(b)	The permittee shall not use as a defense in an enforcement action that maintaining compliance with	Rule 335-3-1605(g)	

Fede	erally Enforceable Provisos	Regulations
5.	Termination for Cause	
	This permit may be modified, revoked, reopened, and reissued, or terminated for cause. The filing of a request by the permittee for a permit modification, revocation and reissuance, or termination, or of a notification of planned changes or anticipated noncompliance will not stay any permit condition.	Rule 335-3-1605(h)
6.	Property Rights	
	The issuance of this permit does not convey any property rights of any sort, or any exclusive privilege.	Rule 335-3-1605(i)
7.	Submission of Information	
	The permittee must submit to the Department, within 30 days or for such other reasonable time as the Department may set, any information that the Department may request in writing to determine whether cause exists for modifying, revoking and reissuing, or terminating this permit or to determine compliance with this permit. Upon receiving a specific request, the permittee shall also furnish to the Department copies of records required to be kept by this permit.	Rule 335-3-1605(j)
8.	Economic Incentives, Marketable Permits, and Emissions Trading	
	No permit revision shall be required, under any approved economic incentives, marketable permits, emissions trading and other similar programs or processes for changes that are provided for in this permit.	Rule 335-3-1605(k)
9.	Certification of Truth, Accuracy, and Completeness:	
	Any application form, report, test data, monitoring data, or compliance certification submitted pursuant to this permit shall contain certification by a responsible official of truth, accuracy, and completeness. This certification shall state that, based on information and belief formed after reasonable inquiry, the statements and information in the document are true, accurate and complete.	Rule 335-3-1607(a)
10.	Inspection and Entry	
		1

Fede	rally I	Enforceable Provisos	Regulations
	may repre Envi	n presentation of credentials and other documents as be required by law, the permittee shall allow authorized esentatives of the Alabama Department of ronmental Management and EPA to conduct the wing:	Rule 335-3-1607(b)
	(a)	Enter upon the permittee's premises where a source is located or emissions-related activity is conducted, or where records must be kept pursuant to the conditions of this permit;	
	(b)	Review and/or copy, at reasonable times, any records that must be kept pursuant to the conditions of this permit;	
	(c)	Inspect, at reasonable times, this facility's equipment (including monitoring equipment and air pollution control equipment), practices, or operations regulated or required pursuant to this permit;	
	(d)	Sample or monitor, at reasonable times, substances or parameters for the purpose of assuring compliance with this permit or other applicable requirements.	
11.	Com	pliance Provisions	
	(a)	The permittee shall continue to comply with the applicable requirements with which the company has certified that it is already in compliance.	Rule 335-3-1607(c)
	(b)	The permittee shall comply in a timely manner with applicable requirements that become effective during the term of this permit.	
12.	Com	pliance Certification	
	betw year	ompliance certification covering the reporting period teen September 1 st and August 31 st of each calendar shall be submitted to the Department no later than ber 31 st of each calendar year.	Rule 335-3-1607(e)
	(a)	The compliance certification shall include the following:	
		(1) The identification of each term or condition of this permit that is the basis of the certification;	
		(2) The compliance status;	

Fede	rally I	Enforce	eable Provisos	Regulations
		(3)	The method(s) used for determining the compliance status of the source, currently and over the reporting period consistent with Rule 335-3-1605(c) (Monitoring and Recordkeeping Requirements);	
		(4)	Whether compliance has been continuous or intermittent;	
		(5)	Such other facts as the Department may require to determine the compliance status of the source;	
	(b)	The o	compliance certification shall be submitted to:	
	Alal	oama D	Department of Environmental Management Air Division P.O. Box 301463 Montgomery, AL 36130-1463	
			and to:	
		Air	and EPCRA Enforcement Branch EPA Region IV 61 Forsyth Street, SW Atlanta, GA 30303	
13.	Reo	pening	for Cause	
		•	of the following circumstances, this permit will be rior to the expiration of the permit:	Rule 335-3-1613(5)
	(a)	Air A with years than appli requi	tional applicable requirements under the Clean act of 1990 become applicable to the permittee a remaining permit term of three (3) or more s. Such a reopening shall be completed not later eighteen (18) months after promulgation of the cable requirement. No such reopening is ired if the effective date of the requirement is than the date on which this permit is due to be.	
	(b)	requi sourd by th	tional requirements (including excess emissions irements) become applicable to an affected ce under the acid rain program. Upon approval ne Administrator, excess emissions offset plans be deemed to be incorporated into this permit.	

Fede	rally I	Enforce	eable Provisos	Regulations
	(c)	conta state	Department or EPA determines that this permit ins a material mistake or that inaccurate ments were made in establishing the emissions lards or other terms or conditions of this permit.	
	(d)	this	Administrator or the Department determines that permit must be revised or revoked to assure diance with the applicable requirements.	
14.	<u>Addi</u>	tional	Rules and Regulations	
	exist Rule	ing on s and	is issued on the basis of Rules and Regulations the date of issuance. In the event additional Regulations are adopted, it shall be the permit ponsibility to comply with such rules.	§22-28-16(d), Code of Alabama 1975, as amended
15.	<u>Equi</u>	pment	Maintenance or Breakdown	
	(a)	equipus shutch the sinten	ne case of shutdown of air pollution control oment (which operates pursuant to any permit d by the Director) for necessary scheduled tenance, the intent to shut down such oment shall be reported to the Director at least try-four (24) hours prior to the planned down, unless such shutdown is accompanied by hutdown of the source which such equipment is ded to control. Such prior notice shall include, is not limited to the following:	Rule 335-3-107(1), (2)
		(1)	Identification of the specific facility to be taken out of service as well as its location and permit number;	
		(2)	The expected length of time that the air pollution control equipment will be out of service;	
		(3)	The nature and quantity of emissions of air contaminants likely to occur during the shutdown period;	
		(4)	Measures such as the use of off-shift labor and equipment that will be taken to minimize the length of the shutdown period;	
		(5)	The reasons that it would be impossible or impractical to shut down the source operation during the maintenance period.	

General Permit Provisos				
rally I	Inforceable Provisos	Regulations		
(b)	In the event that there is a breakdown of equipment or upset of process in such a manner as to cause, or is expected to cause, increased emissions of air contaminants which are above an applicable standard, the person responsible for such equipment shall notify the Director within 24 hours or the next working day and provide a statement giving all pertinent facts, including the estimated duration of the breakdown. The Director shall be notified when the breakdown has been corrected.			
Oper	cation of Capture and Control Devices			
whice operations operated the analysis as to	h this permit is issued shall be maintained and ated at all times in a manner so as to minimize the sions of air contaminants. Procedures for ensuring that above equipment is properly operated and maintained so minimize the emission of air contaminants shall be	§22-28-16(d), Code of Alabama 1975, as amended		
<u>Obn</u>	oxious Odors			
obnoverification odored the that	oxious odors arising from the plant operations be led by Air Division inspectors, measures to abate the lous emissions shall be taken upon a determination by Alabama Department of Environmental Management these measures are technically and economically	Rule 335-3-108		
<u>Fugi</u>	tive Dust			
(a)	Precautions shall be taken to prevent fugitive dust emanating from plant roads, grounds, stockpiles, screens, dryers, hoppers, ductwork, etc.	Rule 335-3-402		
(b)	Plant or haul roads and grounds will be maintained in the following manner so that dust will not become airborne. A minimum of one, or a combination, of the following methods shall be utilized to minimize airborne dust from plant or haul roads and grounds:			
	(1) By the application of water any time the surface of the road is sufficiently dry to allow the creation of dust emissions by the act of wind or vehicular traffic;			
	(b) Oper All a which operates the a as to estable obnoverification of the that feasiff (a)	(b) In the event that there is a breakdown of equipment or upset of process in such a manner as to cause, or is expected to cause, increased emissions of air contaminants which are above an applicable standard, the person responsible for such equipment shall notify the Director within 24 hours or the next working day and provide a statement giving all pertinent facts, including the estimated duration of the breakdown. The Director shall be notified when the breakdown has been corrected. Operation of Capture and Control Devices All air pollution control devices and capture systems for which this permit is issued shall be maintained and operated at all times in a manner so as to minimize the emissions of air contaminants. Procedures for ensuring that the above equipment is properly operated and maintained so as to minimize the emission of air contaminants shall be established. Obnoxious Odors This permit is issued with the condition that, should obnoxious odors arising from the plant operations be verified by Air Division inspectors, measures to abate the odorous emissions shall be taken upon a determination by the Alabama Department of Environmental Management that these measures are technically and economically feasible. Fugitive Dust (a) Precautions shall be taken to prevent fugitive dust emanating from plant roads, grounds, stockpiles, screens, dryers, hoppers, ductwork, etc. (b) Plant or haul roads and grounds will be maintained in the following manner so that dust will not become airborne. A minimum of one, or a combination, of the following methods shall be utilized to minimize airborne dust from plant or haul roads and grounds: (1) By the application of water any time the surface of the road is sufficiently dry to allow the creation of dust emissions by the act of		

Fede	rally I	Enforce	able Provisos	Regulations
		(2)	By reducing the speed of vehicular traffic to a point below that at which dust emissions are created;	
		(3)	By paving;	
		(4)	By the application of binders to the road surface at any time the road surface is found to allow the creation of dust emissions;	
	adeq and exclu cont Alter	uately ground usively rol tech	, or a combination, of the above methods fail to reduce airborne dust from plant or haul roads s, alternative methods shall be employed, either or in combination with one or all of the above iniques, so that dust will not become airborne. methods shall be approved by the Department ization.	
19.	<u>Addi</u>	itions a	and Revisions	
	-		cations to this source shall comply with the procedures in Rules 335-3-1613 or 335-3-16-	Rule 335-3-1613 and .14
20.	Reco	ordkeej	oing Requirements	
	(a)		rds of required monitoring information of the se shall include the following:	Rule 335-3-1605(c)2.
		(1)	The date, place, and time of all sampling or measurements;	
		(2)	The date analyses were performed;	
		(3)	The company or entity that performed the analyses;	
		(4)	The analytical techniques or methods used;	
		(5)	The results of all analyses; and	
		(6)	The operating conditions that existed at the time of sampling or measurement.	

	General Permit Provisos					
Fede	rally l	Enforceable Provisos	Regulations			
	(b)	Retention of records of all required monitoring data and support information of the source for a period of at least 5 years from the date of the monitoring sample, measurement, report, or application. Support information includes all calibration and maintenance records and all original strip-chart recordings for continuous monitoring instrumentation and copies of all reports required by the permit				
21.	Rep	orting Requirements				
	(a)	Reports to the Department of any required monitoring shall be submitted at least every 6 months. All instances of deviations from permit requirements must be clearly identified in said reports. All required reports must be certified by a responsible official consistent with Rule 335-3-1604(9).	Rule 335-3-1605(c)3.			
	(b)	Deviations from permit requirements shall be reported within 48 hours or 2 working days of such deviations, including those attributable to upset conditions as defined in the permit. The report will include the probable cause of said deviations, and any corrective actions or preventive measures that were taken.				
22 .	<u>Emi</u>	ssion Testing Requirements				
	prov safet acco 40 o	n point of emission which requires testing will be ided with sampling ports, ladders, platforms, and other ty equipment to facilitate testing performed in rdance with procedures established by Part 60 of Title of the Code of Federal Regulations, as the same may be inded or revised.	Rule 335-3-105(3) and Rule 335-3-1- .04(1)			
	in a subr	Air Division must be notified in writing at least 10 days advance of all emission tests to be conducted and mitted as proof of compliance with the Department's air ation control rules and regulations.				
	proc	avoid problems concerning testing methods and edures, the following shall be included with the fication letter:				
	(1)	The date the test crew is expected to arrive, the date and time anticipated of the start of the first run, how many and which sources are to be tested, and the names of the persons and/or testing company that will conduct the tests.	Rule 335-3-104			

Fede	rally l	Enforceable Provisos	Regulations
	(2)	A complete description of each sampling train to be used, including type of media used in determining gas stream components, type of probe lining, type of filter media, and probe cleaning method and solvent to be used (if test procedures require probe cleaning).	
	(3)	A description of the process(es) to be tested including the feed rate, any operating parameters used to control or influence the operations, and the rated capacity.	
	(4)	A sketch or sketches showing sampling point locations and their relative positions to the nearest upstream and downstream gas flow disturbances.	
	own and	retest meeting may be held at the request of the source er or the Air Division. The necessity for such a meeting the required attendees will be determined on a case-by- basis.	Rule 335-3-104
	30 (est reports must be submitted to the Air Division within days of the actual completion of the test unless an usion of time is specifically approved by the Air Division.	
23 .	Payı	ment of Emission Fees	
		ual emission fees shall be remitted each year according to fee schedule in ADEM Admin. Code R. 335-1-704.	Rule 335-1-704
24.	Oth	er Reporting and Testing Requirements	
	fuel may pollu	mission of other reports regarding monitoring records, analyses, operating rates, and equipment malfunctions be required as authorized in the Department's air ation control rules and regulations. The Department require emission testing at any time.	Rule 335-3-104(1)
25 .	Title	e VI Requirements (Refrigerants)	
			•

Fede	rally E	nforce	Regulations	
	inclu Class 82, S and pract recyc 82, S No p Class	ding a s II ozo Subpar maint cices, p cling ar subpart person s I or (shall knowingly vent or otherwise release any Class II substance into the environment during	40 CFR Part 82
		_	servicing, maintenance, or disposal of any device rovided in 40 CFR Part 82, Subpart F.	
	recor	dkeepi be su	sible official shall comply with all reporting and ng requirements of 40 CFR 82.166. Reports bmitted to the US EPA and the Department as	
26 .	Cher	nical A	Accidental Prevention Provisions	
	prese	ent in a	eal listed in Table 1 of 40 CFR Part 68.130 is a process in quantities greater than the threshold ted in Table 1, then:	40 CFR Part 68
	(a)		owner or operator shall comply with the sions in 40 CFR Part 68.	
	(b)	The follow	owner or operator shall submit one of the ving:	
		(1)	A compliance schedule for meeting the requirements of 40 CFR Part 68 by the date provided in 40 CFR Part 68 § 68.10(a) or,	
		(2)	A certification statement that the source is in compliance with all requirements of 40 CFR Part 68, including the registration and submission of the Risk Management Plan.	
27 .	Disp	lay of	<u>Permit</u>	
	at the	e site v ed and	shall be kept under file or on display at all times where the facility for which the permit is issued is will be made readily available for inspection by ersons who may request to see it.	Rule 335-3-1401(1)(d)
28.	Circu	<u>ımven</u>	<u>tion</u>	

Fede	rally l	Enforceable Provisos	Regulations
	any redu conc	person shall cause or permit the installation or use of device or any means which, without resulting in action in the total amount of air contaminant emitted, reals or dilutes any emission of air contaminant which ld otherwise violate the Division 3 rules and regulations.	Rule 335-3-110
29.	<u>Visi</u> l	ble Emissions	
	this discluding than sour emis 40 (ess otherwise specified in the Unit Specific provisos of permit, any source of particulate emissions shall not harge more than one 6-minute average opacity greater 20% in any 60-minute period. At no time shall any ce discharge a 6-minute average opacity of particulate sions greater than 40%. Opacity will be determined by CFR Part 60, Appendix A, Method 9, unless otherwise ified in the Unit Specific provisos of this permit.	Rule 335-3-401(1)
30.	<u>Fuel</u>	-Burning Equipment	
	(a)	Unless otherwise specified in the Unit Specific provisos of this permit, no fuel-burning equipment may discharge particulate emissions in excess of the emissions specified in Part 335-3-403.	Rule 335-3-403
	(b)	Unless otherwise specified in the Unit Specific provisos of this permit, no fuel-burning equipment may discharge sulfur dioxide emissions in excess of the emissions specified in Part 335-3-501.	Rule 335-3-501
31.	Proc	ess Industries – General	
	this	ess otherwise specified in the Unit Specific provisos of permit, no process may discharge particulate emissions access of the emissions specified in Part 335-3-404.	Rule 335-3-404
32 .	Ave	raging Time for Emission Limits	
	for t	ess otherwise specified in the permit, the averaging time the emission limits listed in this permit shall be the inal time required by the specific test method.	Rule 335-3-105

Summary Page for Milling, Cutting, Joining, and Complexing

Permitted
Operating Schedule: 24 Hrs/day x 7 Days/week x 52 Weeks/yr = 8760

Hrs/yr

Emission limitations:

Emission Point #	Description	Pollutant	Emission limit	Regulation
EU001	Milling, Cutting, Joining, and Complexing Equipment (EB3, BIS Mill, Joiners, Cutters, Decomplexing Equipment, Complexing Equipment)	VOC	N/A	N/A
EU001	Milling, Cutting, Joining, and Complexing Equipment (EB3, BIS Mill, Joiners, Cutters, Decomplexing Equipment, Complexing Equipment)	НАР	N/A	N/A

Provisos for Milling, Cutting, Joining, and Complexing

Regulations
ADEM Admin. Code R. 335-3-1603
N/A

Summary Page for Extruding and Associated Milling

PermittedOperating Schedule: 24 Hrs/day x 7 Days/week x 52 Weeks/yr = 8760

Hrs/yr

Emission limitations:

Emission Point #	Description	Pollutant	Emission limit	Regulation
EU002	Extruding and Associated Milling (BD3, BD4, and BD5)	VOC	N/A	N/A
EU002	Extruding and Associated Milling (BD3, BD4, and BD5)	НАР	N/A	N/A

Provisos for Extruding and Associated Milling

Federally Enforceable Provisos	Regulations
Applicability	
1. These sources are subject to the applicable requirements of ADEM Admin. Code R. 335-3-1603, "Major Source Operating Permits".	
Emission Standards	
1. There are no unit specific emissions standards associated with this unit.	N/A
Compliance and Performance Test Methods and Procedures	
1. There are no compliance and performance test methods or procedures which apply to this unit.	N/A
Emission Monitoring	
1. There are no unit specific emissions monitoring requirements applicable to this unit.	N/A
Recordkeeping and Reporting Requirements	
1. There are no unit specific recordkeeping or reporting requirements applicable to this unit.	N/A

Summary Page for BD1 Extruding with Undertread Cementing and Boiler Incineration

Permitted Operating Schedule:

24 Hrs/day x 7 Days/week x 52 Weeks/yr = 8760 Hrs/yr

Emission limitations:

Emission Point #	Description	Pollutant	Emission limit	Regulation
EU002	BD1 Extruding with Undertread Cementing and Boiler Incineration	VOC	N/A	N/A
EU002	BD1 Extruding with Undertread Cementing and Boiler Incineration	НАР	N/A	N/A

Provisos for BD1 Extruding with Undertread Cementing and Boiler Incineration

Federally Enforceable Provisos	Regulations
<u>Applicability</u>	
1. This process is subject to the applicable requirements of ADEM Admin. Code R. 335-3-1603, "Major Source Operating Permits".	
Emission Standards	
1. There are no unit specific emissions standards associated with this unit.	N/A
Compliance and Performance Test Methods and Procedures	
1. There are no compliance and performance test methods or procedures which apply to this unit.	N/A
Emission Monitoring	
1. There are no unit specific emissions monitoring requirements applicable to this unit.	N/A
Recordkeeping and Reporting Requirements	
1. There are no unit specific recordkeeping or reporting requirements applicable to this unit.	N/A

Summary Page for BD2 Extruding with Undertread Cementing and Boiler Incineration

Permitted Operating Schedule:

24 Hrs/day x 7 Days/week x 52 Weeks/yr = 8760 Hrs/yr

Emission limitations:

Emission Point #	Description	Pollutant	Emission limit	Regulation
EU003	BD2 Extruding with Undertread Cementing and Boiler Incineration	VOC	39.5 TPY	ADEM Admin. Code R. 335-3-1404 (Anti-PSD)
EU003	BD2 Extruding with Undertread Cementing and Boiler Incineration	VOC	See 40 CFR 60.542(a)(1)	40 CFR 60 Subpart BBB
EU003	BD2 Extruding with Undertread Cementing and Boiler Incineration	НАР	N/A	N/A

Provisos for BD2 Extruding with Undertread Cementing and Boiler Incineration

Federally Enforceable Provisos	Regulations
Applicability	
1. This source is subject to the applicable requirements of ADEM Admin. Code R. 335-3-1603, "Major Source Operating Permits"	ADEM Admin. Code R. 335-3-1603
2. This unit has enforceable limits in place in order to prevent it from being subject to the provisions of ADEM Admin. Code R.	ADEM Admin. Code R. 335-3-1404
335-3-1404. "Air Permits Authorizing Construction in Clean Air Areas [Prevention of Significant Deterioration]".	Anti-PSD
3. The undertread cementing portion of this unit is subject to the applicable provisions of 40 CFR 60 Subpart BBB, "Standards of	40 CFR 60 Subpart BBB
Performance for the Rubber Tire Manufacturing Industry".	§60.540
4. The undertread cementing portion of this unit is subject to the applicable provisions of 40 CFR 60 Subpart A, "General Provisions".	40 CFR 60 Subpart A
Emission Standards	
1. Each undertread cementing operation shall comply with the following conditions:	40 CFR 60 Subpart BBB
	§60.542(a)(1)
(a) Discharge into the atmosphere no more than 25 percent of the VOC used (75 percent emission reduction) for each month; or	
(b) Maintain total (uncontrolled) VOC use less than or equal to the levels specified below, depending upon the duration of the compliance period:	
(1) 3,870 kg (8,531 lb) of VOC per 28 days,	
(2) 4,010 kg (8,846 lb) of VOC per 29 days,	
(3) 4,150 kg (9,149 lb) of VOC per 30 days,	
(4) 4,280 kg (9,436 lb) of VOC per 31 days, or	
(5) 4,840 kg (10,670 lb) of VOC per 35 days.	
2. Total VOC emissions from this process shall not exceed 39.5 tons during any consecutive twelve (12) month period.	ADEM Admin. Code R. 335-3-1404
	Anti-PSD

ederally Enforceable Provisos	Regulations
. VOC emissions from this unit shall be captured and incinerated in one of the permitted boilers. The BD2 undertread cementing operations shall demonstrate an overall VOC reduction of at	ADEM Admin. Code R. 335-3-1404
least forty (40.0%) percent.	Anti-PSD
ompliance and Performance Test Methods and Procedures	
The owner or operator of an affected facility who elects to use a VOC emission reduction system with a control device that destroys VOC (e.g., incinerator), as described under paragraphs (f) and (g) of this section, shall repeat the performance test when directed by the Administrator or when the owner or operator elects to operate the capture system or control device at conditions different from the most recent determination of overall reduction efficiency. The performance test shall be conducted in accordance with the procedures described under paragraphs (f)(2) (i) through (iv) of this section.	40 CFR 60 Subpart BBB §60.543(b)(2)
. Within 90 calendar days after electing to operate the capture or control device at conditions different from the most recent determination of overall reduction efficiency, the owner or operator of this facility shall conduct performance tests. Performance tests shall be conducted to show compliance with the VOC standards. Compliance with the VOC standards shall be determined by conducting performance tests in accordance with 40 CFR 60 Appendix A Reference Method 25	ADEM Admin. Code R. 335-3-1605
. For each undertread cementing operation, the following procedure shall be used to determine compliance with the applicable uncontrolled monthly VOC use limit:	40 CFR 60 Subpart BBB
· ·	§60.543(c)
(a) Determine the density and weight fraction of VOC in each cement from its formulation data or by analysis of the cement using Method 24.	BBB
	§60.543(c)(1)
(b) Calculate the total mass of VOC used at the affected facility for the month (M_o) using the following procedure:	40 CFR 60 Subpart BBB
	§60.543(c)(2)
i. For each facility for which cement is delivered in batch or via a distribution system that serves only the affected	40 CFR 60 Subpart BBB
facility	§60.543(c)(2)(i)
$\boldsymbol{M}_{0} = \sum_{i=1}^{a} \boldsymbol{L}_{c_{i}} \boldsymbol{D}_{c_{i}} \boldsymbol{W}_{0_{i}}$	

Federally Enforceable Provisos	Regulations
Where:	
\boldsymbol{a} = the different number of cements used during the month $\boldsymbol{L_c}$ = volume of cement used during the for a month $\boldsymbol{D_c}$ = density of cement used $\boldsymbol{W_o}$ = weight fraction of VOC in a cement	
(c) Determine the time duration of the monthly compliance period (T_d) cemented for the month	40 CFR 60 Subpart BBB
4. For each undertread cementing operation that uses a VOC emission reduction system with a control device that destroys VOC (e.g., incinerator), the owner or operator shall use the following procedure to determine compliance with the percent emission reduction requirement specified under §60.542 (a) (1)(i), (2)(i), (6)(i), (7)(iii), (8)(i), (9)(i), and (10)(i).	\$60.543(c)(3) 40 CFR 60 Subpart BBB \$60.543(g)(1)
(a) The performance test shall be repeated during conditions described under §60.543 (b)(2). No monthly performance tests are required.	
5. Each owner or operator of an affected facility who initially elected to be subject to the applicable percent emission reduction requirement specified under §60.542(a)(1)(i), (2)(i), (6)(i), (7)(iii), (8)(i), (9)(i), or (10)(i) and who later seeks to comply with the applicable total (uncontrolled) monthly VOC use limit specified under §60.542(a)(1)(ii), (2)(ii), (6)(ii), (7)(iv), (8)(ii), (9)(ii), or (10)(ii) shall demonstrate, using the procedures described under §60.543 (c), that the total VOC use at the affected facility has not exceeded the applicable total (uncontrolled) monthly VOC use limit during each of the last 6 months of operation. The owner or operator shall be subject to the applicable percent emission reduction requirement until the conditions of this paragraph and §60.546(h) are satisfied.	40 CFR 60 Subpart BBB §60.543(k)
6. The density and weight fraction of VOC in each cement shall be determined from its formulation data or by analysis of the cement using Method 24 or 40 CFR 60, Appendix A.	40 CFR 60 Subpart BBB §60.547(a)(1)
7. If testing is required, volatile organic compound (VOC) emissions shall be determined in accordance with Method 25 of 40 CFR 60, Appendix A.	40 CFR 60 Subpart BBB §60.547(a)(2)
8. Controlled VOC emissions from this unit shall be determined by applying the overall VOC reduction factor determined during source testing to total VOC usage.	ADEM Admin. Code R. 335-3-1605

Emission Monitoring

Federally Enforceable Provisos	Regulations
1. The permittee shall conduct biennial (every two years) source testing on one boiler each term in order to demonstrate overall average VOC reduction.	ADEM Admin. Code R. 335-3-1605(c)(3)
2. As an alternative to biennial testing, the permittee shall conduct initial testing on one boiler in order to demonstrate overall VOC reduction along with the operation of anemometers or some other comparable Department approved method to monitor the capture system operation.	ADEM Admin. Code R. 335-3-1605(c)(3)
3. Any alternative monitoring system must be approved by the Department.	ADEM Admin. Code R. 335-3-1605(c)(3)
4. Each owner or operator shall calibrate, maintain, and operate according to manufacturer's specifications, a temperature monitoring device equipped with a continuous recorder for the temperature of the gas stream in the combustion zone of the incinerator (Boilers 1-4). The temperature monitoring device shall have an accuracy of 1 percent of the temperature being measured in °C or \pm 0.5 °C, whichever is greater.	40 CFR 60 Subpart BBB \$60.544(a)(1)
Recordkeeping and Reporting Requirements	
1. Records of VOC content of any cements or sprays used in this process shall be kept in a permanent form suitable for inspection and shall be made available to the permitting authority upon request. These records shall be maintained for at least five (5) years from the date of generation.	ADEM Admin.Code R. 335-3-1605(c)(2)
2. Each owner or operator of an affected facility that uses a thermal incinerator shall maintain continuous records of the temperature of the gas stream in the combustion zone of the incinerator and records of all 3-hour periods of operation for which the average temperature of the gas stream in the combustion zone was more than 28 °C (50 °F) below the combustion zone temperature measured during the most recent determination of the destruction efficiency of the thermal incinerator that demonstrated that the affected facility was in compliance.	40 CFR 60 Subpart BBB §60.545(a)
3. Each owner or operator that uses a VOC emission reduction system with a control device that destroys VOC to comply with a percent emission reduction requirement specified in this permit, shall report the results of the performance tests required under 40CFR60.543(b)(2). The following data shall be included in the report for each of the performance tests: The emission control device efficiency (E), the capture system efficiency (Fc), and the overall system emission reduction (R).	40 CFR 60 Subpart BBB \$60.546(c)(4)

Federally Enforceable Provisos		Regulations
4.	Each owner or operator shall include the following data measured by the temperature monitoring device, in the report for each performance test specified under 40CFR60.546(c): The average combustion temperature measured at least every 15 minutes and averaged over the performance test period of incinerator destruction efficiency for each thermal incinerator.	40 CFR 60 Subpart BBB §60.546(e)(1)
5.	Once every 6 months each owner or operator shall report each 3-hour period of operation for which the average temperature of the gas stream in the combustion zone of a thermal incinerator, as measured by the temperature monitoring device, is more than 28°C (50°F) below the combustion zone temperature measured during the most recent determination of the destruction efficiency of the thermal incinerator that demonstrated that the affected facility was in compliance. If no exceedances occurred during the reporting period then a letter shall be sent indicating that no exceedances occurred	40 CFR 60 Subpart BBB §60.546(f)(4)
6.	Records summarizing the monthly VOC emissions from the undertread cementing operation and the number of days in each compliance period shall be kept in a permanent form suitable for inspection and shall be made available to the permitting authority upon request. These records shall be maintained for at least five (5) years from the date of generation.	ADEM Admin. Code R. 335-3-1605(c)(2))
7.	Records summarizing the rolling twelve (12) month total VOC emissions from this unit shall be kept in a permanent form suitable for inspection and shall be made available to the permitting authority upon request. These records shall be maintained for at least five (5) years from the date of generation.	40 CFR 60 Subpart BBB §60.545(d)
8.	Monthly and updated twelve (12) monthly VOC emissions records shall be compiled no later than the tenth (10th) day of the month following each monthly reporting period.	
9.	During any month, twelve (12) month period, or other compliance period during which there is an exceedance of one or more of the permitted emission limits, the Department shall be notified in writing within twenty-four (24) hours of determining the exceedance. The notification shall include the following:	40 CFR 60 Subpart BBB - §60.546(f)(2) and ADEM Admin. Code 335-3-1606(c)(3)))
	(a) Dates covered during the reporting period;	
	(b) Amount of VOC used during the reporting period;	
	(c) Amount of VOC emitted during the reporting period;	
	(d) Description of the cause of the exceedance; and	

Federally Enforceable Provisos	Regulations
(e) Description of any corrective action taken.	

Summary Page for BD6 Extruding with Undertread Cementing and Boiler Incineration

Permitted Operating Schedule: 24 Hrs/day x 7 Days/week x 52 Weeks/yr = 8760 Hrs/yr

Emission limitations:

Emission Point #	Description	Pollutant	Emission limit	Regulation
EU003	BD6 Extruding with Undertread Cementing and Boiler Incineration	VOC	39.5 TPY (in conjunction with P1/1P, P2/2P, and Green Tire Spraying)	ADEM Admin. Code R. 335-3-1404 (Anti-PSD)
EU003	BD6 Extruding with Undertread Cementing and Boiler Incineration	VOC	See 40 CFR 60.542(a)(1)	40 CFR 60 Subpart BBB
EU003	BD6 Extruding with Undertread Cementing and Boiler Incineration	НАР	N/A	N/A

Provisos for BD6 Extruding with Undertread Cementing and Boiler Incineration

Fe	derally Enforceable Provisos	Regulations
Ar	plicability	
1.	This source is subject to the applicable requirements of ADEM Admin. Code R. 335-3-1603, "Major Source Operating Permits"	ADEM Admin. Code R. 335-3-1603
2.	This unit has enforceable limits in place in order to prevent it from being subject to the provisions of ADEM Admin. Code R. 335-3-1404. "Air Permits Authorizing Construction in Clean Air Areas [Prevention of Significant Deterioration]".	ADEM Admin. Code R. 335-3-1404 Anti-PSD
	The undertread cementing portion of this unit is subject to the applicable provisions of 40 CFR 60 Subpart BBB, "Standards of Performance for the Rubber Tire Manufacturing Industry". The undertread cementing portion of this unit is subject to the applicable provisions of 40 CFR 60 Subpart A, "General	40 CFR 60 Subpart BBB §60.540 40 CFR 60 Subpart A
	Provisions".	
Er	nission Standards	
1.	Each undertread cementing operation shall comply with the following conditions:	40 CFR 60 Subpart BBB
		§60.542(a)(1)
	(a) Discharge into the atmosphere no more than 25 percent of the VOC used (75 percent emission reduction) for each month; or	
	(b) Maintain total (uncontrolled) VOC use less than or equal to the levels specified below, depending upon the duration of the compliance period:	
	(1) 3,870 kg (8,531 lb) of VOC per 28 days,	
	(2) 4,010 kg (8,846 lb) of VOC per 29 days,	
	(3) 4,150 kg (9,149 lb) of VOC per 30 days,	
	(4) 4,280 kg (9,436 lb) of VOC per 31 days, or	
	(5) 4,840 kg (10,670 lb) of VOC per 35 days.	
2.	Combined total VOC emissions from the Tire Assembly Systems (P1/1P and P2/2P) with Michelin A and Michelin B operation, Rubber Processing with Undertread Cementing (BD6), and the Green Tire Spraying operation with Wet Scrubber shall not exceed 39.5 tons during any consecutive twelve (12) month period.	ADEM Admin. Code R. 335-3-1404

Federally Enforceable Provisos Regulations 3. VOC emissions from this unit shall be captured and incinerated ADEM Admin. Code R. in one of the permitted boilers. The BD6 undertread cementing 335-3-14-.04 operations shall demonstrate an overall VOC reduction of at least forty-eight (48.0%) percent. **Compliance and Performance Test Methods and Procedures** 1. The owner or operator of an affected facility who elects to use a 40 CFR 60 Subpart VOC emission reduction system with a control device that BBB destroys VOC (e.g., incinerator), as described under paragraphs §60.543(b)(2) (f) and (g) of this section, shall repeat the performance test when directed by the Administrator or when the owner or operator elects to operate the capture system or control device at conditions different from the most recent determination of overall reduction efficiency. The performance test shall be conducted in accordance with the procedures described under paragraphs (f)(2) (i) through (iv) of this section 2. Within 90 calendar days after electing to operate the capture or ADEM Admin. Code R. control device at conditions different from the most recent 335-3-16-.05 determination of overall reduction efficiency, the owner or operator of this facility shall conduct performance tests. Performance tests shall be conducted to show compliance with the VOC standards. Compliance with the VOC standards shall be determined by conducting performance tests in accordance with 40 CFR 60 Appendix A Reference Method 25. 3. For each undertread cementing operation, the following 40 CFR 60 Subpart procedure shall be used to determine compliance with the **BBB** applicable uncontrolled monthly VOC use limit: §60.543(c) (a) Determine the density and weight fraction of VOC in each 40 CFR 60 Subpart cement from its formulation data or by analysis of the BBB cement using Method 24. §60.543(c)(1) (b) Calculate the total mass of VOC used at the affected facility 40 CFR 60 Subpart for the month (M_o) using the following procedure: BBB §60.543(c)(2) i. For each facility for which cement is delivered in batch or 40 CFR 60 Subpart via a distribution system that serves only the affected **BBB** facility: §60.543(c)(2)(i)

$$\boldsymbol{M}_{0} = \sum_{i=1}^{a} \boldsymbol{L}_{c_{i}} \boldsymbol{D}_{c_{i}} \boldsymbol{W}_{0_{i}}$$

Federally Enforceable Provisos	Regulations	
Where:		
$m{a}$ = the different number of cements used during the month $m{L}_c$ = volume of cement used during the for a month $m{D}_c$ = density of cement used $m{W}_o$ = weight fraction of VOC in a cement		
(c) Determine the time duration of the monthly compliance period (T_d) cemented for the month	40 CFR 60 Subpart BBB §60.543(c)(3)	
4. For each undertread cementing operation that uses a VOC emission reduction system with a control device that destroys VOC (e.g., incinerator), the owner or operator shall use the following procedure to determine compliance with the percent emission reduction requirement specified under §60.542 (a) (1)(i), (2)(i), (6)(i), (7)(iii), (8)(i), (9)(i), and (10)(i).	40 CFR 60 Subpart BBB §60.543(g)(1)	
(a) The performance test shall be repeated during conditions described under §60.543 (b)(2). No monthly performance tests are required.		
5. Each owner or operator of an affected facility who initially elected to be subject to the applicable percent emission reduction requirement specified under §60.542(a)(1)(i), (2)(i), (6)(i), (7)(iii), (8)(i), (9)(i), or (10)(i) and who later seeks to comply with the applicable total (uncontrolled) monthly VOC use limit specified under §60.542(a)(1)(ii), (2)(ii), (6)(ii), (7)(iv), (8)(ii), (9)(ii), or (10)(ii) shall demonstrate, using the procedures described under §60.543 (c), that the total VOC use at the affected facility has not exceeded the applicable total (uncontrolled) monthly VOC use limit during each of the last 6 months of operation. The owner or operator shall be subject to the applicable percent emission reduction requirement until the conditions of this paragraph and §60.546(h) are satisfied.	40 CFR 60 Subpart BBB §60.543(k)	
6. The density and weight fraction of VOC in each cement shall be determined from its formulation data or by analysis of the cement using Method 24 or 40 CFR 60, Appendix A.	40 CFR 60 Subpart BBB §60.547(a)(1)	
7. If testing is required, volatile organic compound (VOC) emissions shall be determined in accordance with Method 25 of	40 CFR 60 Subpart BBB	
40 CFR 60, Appendix A.	§60.547(a)(2)	

8. Controlled VOC emissions from this unit shall be determined by applying the overall VOC reduction factor determined during 335-3-16-.05

source testing to total VOC usage.

Emission Monitoring

Federally Enforceable Provisos	Regulations
1. The permittee shall conduct biennial (every two years) source testing on one boiler each term in order to demonstrate overall average VOC reduction.	ADEM Admin. Code R. 335-3-1605(c)(3)
2. As an alternative to biennial testing, the permittee shall conduct initial testing on one boiler in order to demonstrate overall VOC reduction along with the operation of anemometers or some other comparable Department approved method to monitor the capture system operation.	ADEM Admin. Code R. 335-3-1605(c)(3)
3. Any alternative monitoring system must be approved by the Department.	ADEM Admin. Code R. 335-3-1605(c)(3)
4. Each owner or operator shall calibrate, maintain, and operate according to manufacturer's specifications, a temperature monitoring device equipped with a continuous recorder for the temperature of the gas stream in the combustion zone of the incinerator (Boilers 1-4). The temperature monitoring device shall have an accuracy of 1 percent of the temperature being measured in °C or \pm 0.5 °C, whichever is greater.	40 CFR 60 Subpart BBB §60.544(a)(1)
Recordkeeping and Reporting Requirements	
1. Records of VOC content of any cements or sprays used in this process shall be kept in a permanent form suitable for inspection and shall be made available to the permitting authority upon request. These records shall be maintained for at least five (5) years from the date of generation.	ADEM Admin.Code R. 335-3-1605(c)(2)
2. Each owner or operator of an affected facility that uses a thermal incinerator shall maintain continuous records of the temperature of the gas stream in the combustion zone of the incinerator and records of all 3–hour periods of operation for which the average temperature of the gas stream in the combustion zone was more than 28 °C (50 °F) below the combustion zone temperature measured during the most recent determination of the destruction efficiency of the thermal incinerator that demonstrated that the affected facility was in compliance	BBB §60.545(a)
3. Each owner or operator that uses a VOC emission reduction system with a control device that destroys VOC to comply with a percent emission reduction requirement specified in this permit, shall report the results of the performance tests required under 40CFR60.543(b)(2). The following data shall be included in the report for each of the performance tests: The emission control device efficiency (E), the capture system efficiency (Fc), and the overall system emission reduction (R).	40 CFR 60 Subpart BBB §60.546(c)(4)

Fe	derally Enforceable Provisos	Regulations
4.	Each owner or operator shall include the following data measured by the temperature monitoring device, in the report for each performance test specified under 40CFR60.546(c): The average combustion temperature measured at least every 15 minutes and averaged over the performance test period of incinerator destruction efficiency for each thermal incinerator.	40 CFR 60 Subpart BBB §60.546(e)(1)
5.	Once every 6 months each owner or operator shall report each 3-hour period of operation for which the average temperature of the gas stream in the combustion zone of a thermal incinerator, as measured by the temperature monitoring device, is more than 28°C (50°F) below the combustion zone temperature measured during the most recent determination of the destruction efficiency of the thermal incinerator that demonstrated that the affected facility was in compliance. If no exceedances occurred during the reporting period then a letter shall be sent indicating that no exceedances occurred.	40 CFR 60 Subpart BBB §60.546(f)(4)
6.	Records summarizing the monthly VOC emissions from the undertread cementing operation and the number of days in each compliance period shall be kept in a permanent form suitable for inspection and shall be made available to the permitting authority upon request. These records shall be maintained for at least five (5) years from the date of generation.	ADEM Admin. Code R. 335-3-1605(c)(2))
7.	Records summarizing the rolling twelve (12) month total VOC emissions from this unit shall be kept in a permanent form suitable for inspection and shall be made available to the permitting authority upon request. These records shall be maintained for at least five (5) years from the date of generation.	40 CFR 60 Subpart BBB §60.545(d)
8.	Monthly and updated twelve (12) monthly VOC emissions records shall be compiled no later than the tenth (10th) day of the month following each monthly reporting period.	ADEM Admin. Code R. 335-3-1605(c)(2))
9.	During any month, twelve (12) month period, or other compliance period during which there is an exceedance of one or more of the permitted emission limits, the Department shall be notified in writing within twenty-four (24) hours of determining the exceedance. The notification shall include the following:	40 CFR 60 Subpart BBB - §60.546(f)(2) and ADEM Admin. Code 335-3-1606(c)(3)))
	(a) Dates covered during the reporting period;	
	(b) Amount of VOC used during the reporting period;	
	(c) Amount of VOC emitted during the reporting period;	
	(d) Description of the cause of the exceedance; and	

Federally Enforceable Provisos	Regulations
(e) Description of any corrective action taken.	

Summary Page for 1st and 2nd Stage Tire Assembly with Michelin C Process

Permitted Operating Schedule: 24 Hrs/day x 7 Days/week x 52 Weeks/yr = 8760 Hrs/yr

Emission Point #	Description	Pollutant	Emission limit	Regulation
EU004	1st and 2nd Stage Tire Assembly with Undertread Cementing (R1, R2, R3, R4, R5, R6, R7, S1, S2, S3, T3, T4, T5, T6, T7, T8, Q3, BIS1, 1R, 2R, 3R, 4R, 5R, 6R, 7R, 1S, 2S, 3S, 4S, 2T, 3T, 4T, 5T, 6T,7T, 3Q)	VOC	See 40 CFR 60.542(a)(1)(ii)	40 CFR 60 Subpart BBB
EU004	1 st and 2 nd Stage Tire Assembly with Undertread Cementing (R1, R2, R3, R4, R5, R6, R7, S1, S2, S3, T3, T4, T5, T6, T7, T8, Q3, BIS1, 1R, 2R, 3R, 4R, 5R, 6R, 7R, 1S, 2S, 3S, 4S, 2T, 3T, 4T, 5T, 6T, 7T, 3Q)	НАР	N/A	N/A

Provisos for $\mathbf{1}^{st}$ and $\mathbf{2}^{nd}$ Stage Tire Assembly with Michelin C Process

Federally Enforceable Provisos		Regulations
Applicability		
1.	These sources are subject to the applicable requirements of ADEM Admin. Code R. 335-3-1603, "Major Source Operating Permits".	ADEM Admin. Code R. 335-3-1603
2.	The Michelin C portions of 5T, 6T, and 7T are subject to the applicable provisions of 40 CFR 60 Subpart BBB, "Standards of Performance for the Rubber Tire Manufacturing Industry".	40 CFR 60 Subpart BBB §60.540
3.	The Michelin C portions of 5T, 6T, and 7T are subject to the applicable provisions of 40 CFR 60 Subpart A, "General Provisions".	40 CFR 60 Subpart BBB
En	nission Standards	
1.	The emissions of volatile organic compounds (VOC) from each Michelin C portion of 5T, 6T, and 7T shall not exceed the limits below, depending on the duration of the compliance period:	40 CFR 60 Subpart BBB §60.542(a)(10)(ii)
	(a) 1,570 kilograms of VOC per 28 days	900.342(a)(10)(ll)
	(b) 1,630 kilograms of VOC per 29 days	
	(c) 1,690 kilograms of VOC per 30 days	
	(d) 1,740 kilograms of VOC per 31 days	
	(e) 1,970 kilograms of VOC per 35 days	
Co	mpliance and Performance Test Methods and Procedures	
1.	For each Michelin C operation, the following procedure shall be used to determine compliance with the applicable uncontrolled	40 CFR 60 Subpart BBB
	monthly VOC use limit:	§60.543(c)
	(a) Determine the density and weight fraction of VOC in each cement from its formulation data or by analysis of the	40 CFR 60 Subpart BBB
cement using Method 24.	cement using Method 24.	§60.543(c)(1)
	(b) Calculate the total mass of VOC used at the affected facility for the month (<i>M</i> ₀) using the following procedure:	40 CFR 60 Subpart BBB
		§60.543(c)(2)
	i. For each facility for which cement is delivered in batch or via a distribution system that serves only the affected	40 CFR 60 Subpart BBB
	facility:	§60.543(c)(2)(i)

$$M_0 = \sum_{i=1}^a L_{c_i} D_{c_i} W_{0_i}$$

Where:

a = the different number of cements used during the month

 L_c = volume of cement used during the for a month

 D_c = density of cement used

 W_o = weight fraction of VOC in a cement

- (c) Determine the time duration of the monthly compliance period (T_d) cemented for the month
- 2. The density and weight fraction of VOC in each cement shall be determined from its formulation data or by analysis of the cement using Method 24 or 40 CFR 60, Appendix A.
- 3. If testing is required, volatile organic compound (VOC) emissions shall be determined in accordance with Method 25 of 40 CFR 60, Appendix A.

40 CFR 60 Subpart BBB §60.543(c)(3) 40 CFR 60 Subpart BBB

§60.547(a)(1)

40 CFR 60 Subpart BBB

§60.547(a)(2)

Emission Monitoring

1. There are no unit specific emissions monitoring requirements applicable to these units.

N/A

Recordkeeping and Reporting Requirements

- 1. Records of VOC content of any cements or sprays used in this process shall be kept in a permanent form suitable for inspection and shall be made available to the permitting authority upon request. These records shall be maintained for at least five (5) years from the date of generation.
- 2. Records summarizing the monthly VOC emissions from the undertread cementing portions of 5T, 6T, 7T, 3Q, and 4S, and the number of days in each compliance period shall be kept in a permanent form suitable for inspection and shall be made available to the permitting authority upon request. These records shall be maintained for at least five (5) years from the date of generation.
- 3. Monthly VOC emissions records shall be compiled no later than the tenth (10th) day of the month following each monthly reporting period.

ADEM Admin. Code 335-3-16-.05(c)(2)

40 CFR 60 Subpart BBB \$60.545(d)

ADEM Admin. Code 335-3-16-.05(c)(2)

Federally Enforceable Provisos	Regulations
4. During any month, twelve (12) month period, or other compliance period during which there is an exceedance of the VOC emission limit, the Department shall be notified in writing within twenty-four (24) hours of determining the exceedance. The notification shall include the following:	40 CFR 60 Subpart BBB - §60.546(f)(2) and ADEM Admin. Code
(a) Dates covered during the reporting period;(b) Amount of VOC used during the reporting period;(c) Amount of VOC emitted during the reporting period;(d) Description of the cause of the exceedance; and(e) Description of any corrective action taken.	335-3-1606(c)(3)))

Summary Page for 1st and 2nd Stage Tire Assembly with Undertread Cementing and Boiler Incineration

Permitted Operating Schedule: 24 Hrs/day x 7 Days/week x 52 Weeks/yr = 8760 Hrs/yr

Emission Point #	Description	Pollutant	Emission limit	Regulation
EU005	1 st and 2 nd Stage Tire Assembly with Undertread Cementing and Boiler Incineration (T1, T2, Q1, 0T, 1T, 1Q)	VOC	See 40 CFR 60.542(a)	40 CFR 60 Subpart BBB
EU005	1 st and 2 nd Stage Tire Assembly with Undertread Cementing and Boiler Incineration (T1, T2, Q1, 0T, 1T, 1Q)	VOC	39.5 TPY for the Q1/1Q Tire Building and Undertread Cementing Unit Only	ADEM Admin. Code R. 335-3-1404
EU005	l st and 2 nd Stage Tire Assembly with Undertread Cementing and Boiler Incineration (T1, T2, Q1, 0T, 1T, 1Q)	HAPs	N/A	N/A

Provisos for 1st and 2nd Stage Tire Assembly with Undertread Cementing and Boiler Incineration

Federally Enforceable Provisos	Regulations
Applicability	
1. This source is subject to the applicable requirements of ADEM Admin. Code R. 335-3-1603, "Major Source Operating Permits".	ADEM Admin. Code R. 335-3-1603
2. Units Q1 and 1Q have enforceable limits in place in order to prevent them from being subject to the provisions of ADEM Admin. Code R. 335-3-1404. "Air Permits Authorizing Construction in Clean Air Areas [Prevention of Significant Deterioration]".	ADEM Admin. Code R. 335-3-1404 Anti-PSD
3. The Michelin A, Michelin B, Michelin C, and undertread cementing portions of these units are subject to the applicable provisions of 40 CFR 60 Subpart BBB, "Standards of Performance for the Rubber Tire Manufacturing Industry".	40 CFR 60 Subpart BBB \$60.540
4. The Michelin A, Michelin B, Michelin C, and undertread cementing portions of these units are subject to the applicable provisions of 40 CFR 60 Subpart A, "General Provisions".	40 CFR 60 Subpart BBB
Emission Standards	
 The emissions of volatile organic compounds (VOC) from the Michelin A portions of these units shall not exceed the limits below, depending on the duration of the compliance period: 	40 CFR 60 Subpart BBB §60.542(a)(8)(ii)
(a) 1,570 kilograms of VOC per 28 days	
(b) 1,630 kilograms of VOC per 29 days	
(c) 1,690 kilograms of VOC per 30 days	
(d) 1,740 kilograms of VOC per 31 days	
(e) 1,970 kilograms of VOC per 35 days	
2. The emissions of volatile organic compounds (VOC) from the Michelin B portions of these units shall not exceed the limits below, depending on the duration of the compliance period:	40 CFR 60 Subpart BBB §60.542(a)(9)(ii)
(a) 1,310 kilograms of VOC per 28 days	
(b) 1,360 kilograms of VOC per 29 days	
(c) 1,400 kilograms of VOC per 30 days	
(d) 1,450 kilograms of VOC per 31 days	
(e) 1,640 kilograms of VOC per 35 days	

Federally Enforceable Provisos		Regulations
3.	The emissions of volatile organic compounds (VOC) from the Michelin C portions of these units shall not exceed the limits below, depending on the duration of the compliance period:	40 CFR 60 Subpart BBB §60.542(a)(10)(ii)
	(a) 1,570 kilograms of VOC per 28 days	
	(b) 1,630 kilograms of VOC per 29 days	
	(c) 1,690 kilograms of VOC per 30 days	
	(d) 1,740 kilograms of VOC per 31 days	
	(e) 1,970 kilograms of VOC per 35 days	
4.	Volatile organic compound (VOC) emissions from the undertread cementing portions of these units shall not exceed the limits below, depending on the duration of the compliance period:	40 CFR 60 Subpart BBB §60.542(a)(1)(ii)
	(a) 3,870 kilograms of VOC per 28 days	
	(b) 4,010 kilograms of VOC per 29 days	
	(c) 4,150 kilograms of VOC per 30 days	
	(d) 4,280 kilograms of VOC per 31 days	
	(e) 4,840 kilograms of VOC per 35 days	
5.	Combined total VOC emissions from unit 1Q and Q1 shall not exceed 39.5 tons during any consecutive twelve (12) month period.	ADEM Admin. Code R. 335-3-1404
Co	ompliance and Performance Test Methods and Procedures	
1.	For each Michelin A, Michelin B, Michelin C, and undertread cementing operation, the following procedure shall be used to determine compliance with the applicable uncontrolled monthly	40 CFR 60 Subpart BBB \$60.543(c)
	VOC use limit:	(S00.343(C)
	(a) Determine the density and weight fraction of VOC in each cement from its formulation data or by analysis of the	40 CFR 60 Subpart BBB
	cement using Method 24.	§60.543(c)(1)
	(b) Calculate the total mass of VOC used at the affected facility for the month (M_0) using the following procedure:	40 CFR 60 Subpart BBB
		§60.543(c)(2)
	i. For each facility for which cement is delivered in batch or via a distribution system that serves only the affected	40 CFR 60 Subpart BBB
	facility:	§60.543(c)(2)(i)

$$M_0 = \sum_{i=1}^a L_{c_i} D_{c_i} W_{0_i}$$

Where:

a = the different number of cements used during the month

 L_c = volume of cement used during the for a month

 D_c = density of cement used

 W_o = weight fraction of VOC in a cement

- (c) Determine the time duration of the monthly compliance period (T_d) cemented for the month
- 2. The density and weight fraction of VOC in each cement shall be determined from its formulation data or by analysis of the cement using Method 24 or 40 CFR 60, Appendix A.
- 3. If testing is required, volatile organic compound (VOC) emissions shall be determined in accordance with Method 25 of 40 CFR 60, Appendix A.
- 4. Controlled VOC emissions from this unit shall be determined by applying the overall VOC reduction factor determined during source testing to total VOC usage.

Emission Monitoring

- 1. The permittee shall conduct biennial (every two years) source testing on one boiler each term in order to demonstrate overall average VOC reduction.
- 2. As an alternative to biennial testing, the permittee shall conduct initial testing on one boiler in order to demonstrate overall VOC reduction along with the operation of anemometers or some other comparable Department approved method to monitor the capture system operation.
- 3. Any alternative monitoring system must be approved by the Department.

Recordkeeping and Reporting Requirements

1. Records of VOC content of any cements or sprays used in this process shall be kept in a permanent form suitable for inspection and shall be made available to the permitting authority upon request. These records shall be maintained for at least five (5) years from the date of generation.

40 CFR 60 Subpart BBB §60.543(c)(3) 40 CFR 60 Subpart BBB

§60.547(a)(1)

40 CFR 60 Subpart BBB

§60.547(a)(2)

ADEM Admin. Code R. 335-3-16-.05

ADEM Admin. Code R. 335-3-16-.05(c)(3)

ADEM Admin. Code R. 335-3-16-.05(c)(3)

ADEM Admin. Code R. 335-3-16-.05(c)(3)

ADEM Admin. Code 335-3-16-.05(c)(2)

Federally Enforceable Provisos		Regulations
2.	Records summarizing the monthly VOC emissions from the undertread cementing operation and the number of days in each compliance period shall be kept in a permanent form suitable for inspection and shall be made available to the permitting authority upon request. These records shall be maintained for at least five (5) years from the date of generation.	40 CFR 60 Subpart BBB §60.545(d)
3.	Records summarizing the rolling twelve (12) month total VOC emissions from 1Q and Q1 shall be kept in a permanent form suitable for inspection and shall be made available to the permitting authority upon request. These records shall be maintained for at least five (5) years from the date of generation.	ADEM Admin. Code 335-3-1605(c)(2)
4.	Monthly and updated twelve (12) monthly VOC emissions records shall be compiled no later than the tenth (10th) day of the month following each monthly reporting period.	ADEM Admin. Code 335-3-1605(c)(2)
5.	During any month, twelve (12) month period, or other compliance period during which there is an exceedance of the VOC emission limit, the Department shall be notified in writing within twenty-four (24) hours of determining the exceedance. The notification shall include the following:	40 CFR 60 Subpart BBB - §60.546(f)(2) and ADEM Admin. Code 335-3-1606(c)(3)))
	(a) Dates covered during the reporting period;	
	(b) Amount of VOC used during the reporting period;	
	(c) Amount of VOC emitted during the reporting period;	
	(d) Description of the cause of the exceedance; and	
	(e) Description of any corrective action taken.	

Summary Page for 1st and 2nd Stage Tire Assembly

Permitted
Operating Schedule: 24 Hrs/day x 7 Days/week x 52 Weeks/yr = 8760

Hrs/yr

Emission Point #	Description	Pollutant	Emission limit	Regulation
EU006	$1^{ m st}$ and $2^{ m nd}$ Stage Tire Assembly (P1, P2, 1P, 2P)	VOC	See 40 CFR 60.542(a)	40 CFR 60 Subpart BBB
EU006	1 st and 2 nd Stage Tire Assembly (P1, P2, 1P, 2P)	VOC	39.5 TPY for these units, BD6, and GTS No. 6.	ADEM Admin. Code R. 335-3-1404 (Anti-PSD)
EU006	1 st and 2 nd Stage Tire Assembly (P1, P2, 1P, 2P)	НАР	N/A	N/A

Provisos for 1^{st} and 2^{nd} Stage Tire Assembly with Undertread Cementing

Fed	lerally Enforceable Provisos	Regulations	
App	licability		
	This source is subject to the applicable requirements of ADEM Admin. Code R. 335-3-1603, "Major Source Operating Permits".	ADEM Admin. Code R. 335-3-1603	
1	These units have enforceable limits in place in order to prevent them from being subject to the provisions of ADEM Admin. Code R. 335-3-1404. "Air Permits Authorizing Construction in Clean Air Areas [Prevention of Significant Deterioration]".	ADEM Admin. Code R. 335-3-1404 Anti-PSD	
1	The Michelin A, Michelin B, and Michelin C portions of these units are subject to the applicable provisions of 40 CFR 60 Subpart BBB, "Standards of Performance for the Rubber Tire Manufacturing Industry".	40 CFR 60 Subpart BBB \$60.540	
1	The Michelin A, Michelin B, and Michelin C portions of these units are subject to the applicable provisions of 40 CFR 60 Subpart A, "General Provisions".	40 CFR 60 Subpart BBB	
<u>Em</u>	ission Standards		
]	The emissions of volatile organic compounds (VOC) from the Michelin A portions of these units shall not exceed the limits below, depending on the duration of the compliance period:	40 CFR 60 Subpart BBB \$60.542(a)(8)(ii)	
	(a) 1,570 kilograms of VOC per 28 days		
((b) 1,630 kilograms of VOC per 29 days		
	(c) 1,690 kilograms of VOC per 30 days		
((d) 1,740 kilograms of VOC per 31 days		
((e) 1,970 kilograms of VOC per 35 days		
]	The emissions of volatile organic compounds (VOC) from the Michelin B portions of these units shall not exceed the limits below, depending on the duration of the compliance period:	40 CFR 60 Subpart BBB §60.542(a)(9)(ii)	
((a) 1,310 kilograms of VOC per 28 days		
((b) 1,360 kilograms of VOC per 29 days		
((c) 1,400 kilograms of VOC per 30 days		
((d) 1,450 kilograms of VOC per 31 days		
((e) 1,640 kilograms of VOC per 35 days		

Federally Enforceable Provisos		Regulations
3.	The emissions of volatile organic compounds (VOC) from the Michelin C portions of these units shall not exceed the limits	40 CFR 60 Subpart BBB
	below, depending on the duration of the compliance period:	§60.542(a)(10)(ii)
	(a) 1,570 kilograms of VOC per 28 days	
	(b) 1,630 kilograms of VOC per 29 days	
	(c) 1,690 kilograms of VOC per 30 days	
	(d) 1,740 kilograms of VOC per 31 days	
	(e) 1,970 kilograms of VOC per 35 days	
4.	Combined total VOC emissions from the these units, Rubber Processing with Undertread Cementing (BD6), and the Green Tire Sprayer No. 6 shall not exceed 39.5 tons during any	ADEM Admin. Code R. 335-3-1404
	consecutive twelve (12) month period.	Anti-PSD
Co	ompliance and Performance Test Methods and Procedures	
1.	For each Michelin A, Michelin B, and Michelin C, operation, the following procedure shall be used to determine compliance with	40 CFR 60 Subpart BBB
	the applicable uncontrolled monthly VOC use limit:	§60.543(c)
	(a) Determine the density and weight fraction of VOC in each cement from its formulation data or by analysis of the	40 CFR 60 Subpart BBB
	cement using Method 24.	§60.543(c)(1)
	(b) Calculate the total mass of VOC used at the affected facility for the month (M_o) using the following procedure:	40 CFR 60 Subpart BBB
		§60.543(c)(2)
	 For each facility for which cement is delivered in batch or via a distribution system that serves only the affected 	40 CFR 60 Subpart BBB
	facility:	§60.543(c)(2)(i)
	$oldsymbol{M}_0 = \sum_{i=1}^a oldsymbol{L}_{c_i} oldsymbol{D}_{c_i} oldsymbol{W}_{0_i}$	
	Where:	
	\boldsymbol{a} = the different number of cements used during the month $\boldsymbol{L_c}$ = volume of cement used during the for a month $\boldsymbol{D_c}$ = density of cement used $\boldsymbol{W_o}$ = weight fraction of VOC in a cement	
	(c) Determine the time duration of the monthly compliance period (T_d) cemented for the month	40 CFR 60 Subpart BBB §60.543(c)(3)

Federally Enforceable Provisos		Regulations
2.	The density and weight fraction of VOC in each cement shall be determined from its formulation data or by analysis of the cement using Method 24 or 40 CFR 60, Appendix A.	40 CFR 60 Subpart BBB §60.547(a)(1)
3.	If testing is required, volatile organic compound (VOC) emissions shall be determined in accordance with Method 25 of 40 CFR 60, Appendix A.	40 CFR 60 Subpart BBB §60.547(a)(2)
En	nission Monitoring	
1.	There are no unit specific emissions monitoring requirements applicable to these units.	N/A
Re	ecordkeeping and Reporting Requirements	
1.	Records of VOC content of any cements or sprays used in this process shall be kept in a permanent form suitable for inspection and shall be made available to the permitting authority upon request. These records shall be maintained for at least five (5) years from the date of generation.	ADEM Admin. Code 335-3-1605(c)(2)
2.	Records summarizing the monthly VOC emissions from the undertread cementing operation and the number of days in each compliance period shall be kept in a permanent form suitable for inspection and shall be made available to the permitting authority upon request. These records shall be maintained for at least five (5) years from the date of generation.	40 CFR 60 Subpart BBB §60.545(d)
3.	Records summarizing the rolling twelve (12) month total VOC emissions from these units, Rubber Processing with Undertread Cementing (BD6), and the Green Tire Spraying Operation with Wet Scrubber shall be kept in a permanent form suitable for inspection and shall be made available to the permitting authority upon request. These records shall be maintained for at least five (5) years from the date of generation.	ADEM Admin. Code 335-3-1605(c)(2)
4.	Monthly and updated twelve (12) monthly VOC emissions records shall be compiled no later than the tenth (10 th) day of the month following each monthly reporting period.	ADEM Admin. Code 335-3-1605(c)(2)
5.	During any month, twelve (12) month period, or other compliance period during which there is an exceedance of the VOC emission limit, the Department shall be notified in writing within twenty-four (24) hours of determining the exceedance. The notification shall include the following:	40 CFR 60 Subpart BBB - §60.546(f)(2) and ADEM Admin. Code 335-3-1606(c)(3)))
	(a) Dates covered during the reporting period;	
	(b) Amount of VOC used during the reporting period;	

Federally Enforceable Provisos	Regulations
(c) Amount of VOC emitted during the reporting period;	
(d) Description of the cause of the exceedance; and	
(e) Description of any corrective action taken.	

Summary Page for Tire Curing and Finishing Operation

Permitted Operating Schedule: $24 \, \text{Hrs/day x} \, 7 \, \text{Days/week x} \, 52 \, \text{Weeks/yr} = \, 8760 \, \text{Hrs/yr}$

Emission Point #	Description	Pollutant	Emission limit	Regulation
EU007	Curing Presses	VOC	37.7 TPY (associated with the use of silane)	ADEM Admin. Code R. 335-3-1404 (Anti-PSD)
EU007	Curing Presses	HAPs	N/A	N/A
EU007	Green Tire Spraying with Wet Scrubber	PM	2.90 lb/hr	ADEM Admin. Code R. 335-3-1404 (Anti-PSD)
EU007	Green Tire Spraying with Wet Scrubber	VOC	39.5 TPY (including emissions from BD6, P1/1P, and P2/2P)	ADEM Admin. Code R. 335-3-1404 (Anti-PSD)
EU007	Green Tire Spraying with Wet Scrubber	НАР	N/A	N/A
EU007	Green Tire Spraying with Wet Scrubber	Opacity	20% opacity on six (6) minute average	ADEM Admin. Code R. 335-3-401(1)(a)(b)
EU007	RIS Grinding with Cyclones	PM	1.30 lb/hr	ADEM Admin. Code R. 335-3-1404 (Anti-PSD)
EU007	RIS Grinding with Cyclones	PM ₁₀	0.60 lb/hr	ADEM Admin. Code R. 335-3-1404 (Anti-PSD)
EU007	RIS Grinding with Cyclones	VOC	N/A	N/A
EU007	RIS Grinding with Cyclones	HAP	N/A	N/A
EU007	RIS Grinding with Cyclones	Opacity	20% opacity on six (6) minute average	ADEM Admin. Code R. 335-3-401(1)(a)(b)
EU007	White Sidewall Grinding with Cyclones	PM	4.20 lb/hr	ADEM Admin. Code R. 335-3-1404 (Anti-PSD)
EU007	White Sidewall Grinding with Cyclones	PM ₁₀	1.90 lb/hr	ADEM Admin. Code R. 335-3-1404 (Anti-PSD)
EU007	White Sidewall Grinding with Cyclones	VOC	N/A	N/A
EU007	White Sidewall Grinding with Cyclones	НАР	N/A	N/A
EU007	White Sidewall Grinding with Cyclones	Opacity	20% opacity on six (6) minute average	ADEM Admin. Code R. 335-3-401(1)(a)(b)

Provisos for Tire Curing and Finishing Operation

Fe	derally Enforceable Provisos	Regulations
Aŗ	plicability	
1.	These sources are subject to the applicable requirements of ADEM Admin. Code R. 335-3-1603, "Major Source Operating Permits".	ADEM Admin. Code R. 335-3-1603
2.	These units are subject to the applicable requirements of ADEM Admin. Code R. 335-3-401(1), "Visible Emissions".	ADEM Admin. Code R. 335-3-401(1)
3.	Green Tire Sprayer No. 6 is subject to the applicable provisions of 40 CFR 60 Subpart BBB, "Standards of Performance for the Rubber Tire Manufacturing Industry". GTS No. 6 was installed in 1989, after the applicability date of January 20, 1983.	40 CFR 60 Subpart BBB \$60.540(a)
	1909, after the applicability date of January 20, 1903.	g00.540(a)
4.	Green Tire Sprayer No. 6 is subject to the applicable provisions of 40 CFR 60 Subpart A, "General Provisions".	40 CFR 60 Subpart BBB
5.	This units have enforceable limits in place in order to prevent them from being subject to the provisions of ADEM Admin. Code R. 335-3-1404. "Air Permits Authorizing Construction in Clean Air Areas [Prevention of Significant Deterioration]".	ADEM Admin. Code R. 335-3-1404
Er	nission Standards	
1.	Visible emissions (VE) from this boiler shall not exceed the emissions limitations as specified in ADEM Admin. Code R 335-3-401(1) and General Proviso No. 29.	ADEM Admin. Code R 335-3-401(1)
2.	No more than 37.7 tons of VOC emissions associated with the use of silane shall be emitted from the curing operation during any consecutive twelve (12) month period.	ADEM Admin. Code R. 335-3-1404
3.	Rubber cured at this facility shall contain no more than 1,538,845 pounds of silane during any consecutive twelve (12) month period.	ADEM Admin. Code R. 335-3-1404
4.	Combined total VOC emissions from the Tire Assembly Systems (P1/P2 and P2/2P) with Michelin A and Michelin B Operation, Rubber Processing with Undertread Cementing (BD6), and the Green Tire Spraying Operation shall not exceed 39.5 tons in any consecutive twelve (12) month period.	ADEM Admin. Code R. 335-3-1404
5.	Total particulate matter (PM) emissions from the Green Tire Spraying Operation shall not exceed 2.90 lb/hr.	ADEM Admin. Code R. 335-3-1404
6.	Total PM emissions from the RIS Grinding Operation shall not exceed 1.30 lb/hr.	ADEM Admin. Code R. 335-3-1404
7.	Total PM_{10} emissions from the RIS Grinding Operation shall not exceed 0.60 lb/hr.	ADEM Admin. Code R. 335-3-1404
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Fe	derally Enforceable Provisos	Regulations
8.	Total PM emissions from the White Sidewall Grinding Operation shall not exceed 4.20 lb/hr.	ADEM Admin. Code R. 335-3-1404
9.	Total PM_{10} emissions from the White Sidewall Grinding Operation shall not exceed 1.90 lb/hr.	ADEM Admin. Code R. 335-3-1404
10	Volatile Organic Compound (VOC) emissions from Green Tire Sprayer No. 6 shall not exceed 1.2 grams per tire sprayed with	40 CFR 60 Subpart BBB
	an inside green tire spray for each month.	§60.542(a)(5)(i)
11	.Volatile Organic Compound (VOC) emissions Green Tire Sprayer No. 6 shall not exceed 9.3 grams per tire sprayed with an outside green tire spray for each month	40 CFR 60 Subpart BBB
		§60.542(a)(5)(i)
12	The sprays used by Green Tire Sprayer No. 6 shall contain less than one (1%) percent VOC by weight.	ADEM Admin. Code R. 335-3-1404
Co	mpliance and Performance Test Methods and Procedures	
1.	If testing is required, VOC emissions shall be determined by Method 25 or 25A as described in 40 CFR 60, Appendix A.	ADEM Admin. Code R. 335-3-105
2.	Visible emissions observations (VEO) shall be conducted in accordance with Method 9 40 CFR 60, Appendix A.	ADEM Admin. Code R. 335-3-105
3.	If testing is required, PM emissions shall be determined by Method 5 as described in 40 CFR 60, Appendix A.	ADEM Admin. Code R. 335-3-105
4.	If testing is required, PM10 emissions shall be determined by Method 201 as described in 40 CFR 51, Appendix M.	ADEM Admin. Code R. 335-3-105
5.	Supplier formulation data or a Method 24 analysis shall be used to determine the VOC content of sprays used in Green Tire Sprayer No. 6.	40 CFR 60 Subpart BBB
		§60.543(b)(4)
En	nission Monitoring	
1.	An observation of instantaneous visible emissions from the stack associated with the wet scrubber shall be accomplished weekly while in operation by an individual certified to determine opacity.	ADEM Admin. Code R. 335-3-1605(c)
2.	An observation of instantaneous visible emissions from the cyclone stacks shall be accomplished weekly while in operation by an individual certified to determine opacity.	ADEM Admin. Code R. 335-3-1605(c)
3.	If the observed instantaneous opacity from any unit is greater than ten (10%) percent, a visible emissions observation shall be conducted within thirty (30) minutes of the observation in accordance with 40 CFR 60 Appendix A, Method 9 for a minimum of twelve (12) consecutive minutes.	ADEM Admin. Code R. 335-3-1605(e)

Fe	derally Enforceable Provisos	Regulations
4.	If the average opacity during any Method 9 visible emission observation exceeds ten (10%) percent, corrective action shall be initiated within two (2) hours .	ADEM Admin. Code R. 335-3-1605(c)
Re	cordkeeping and Reporting Requirements	
1.	Records summarizing the monthly and twelve (12) month rolling total of silane usage at this facility shall be kept in a permanent form suitable for inspection and shall be made available to the permitting authority upon request. These records shall be maintained for at least five (5) years from the date of generation.	ADEM Admin. Code R. 335-3-1605(c)(2)
2.	Monthly and updated twelve (12) month silane usage inventories shall be compiled no later than the tenth (10th) day of the month following each monthly reporting period.	ADEM Admin. Code R. 335-3-1605(c)(2)
3.	During any month, twelve (12) month period, or other compliance period during which there is an exceedance of one or more of the permitted emission limits, the Department shall be notified in writing within twenty-four (24) hours of determining the exceedance. The notification shall include the following:	ADEM Admin. Code R. 335-3-1605(c)(3)
	(a) Dates covered during the reporting period;	
	(b) Amount of pollutant emitted during the reporting period;	
	(c) Description of the cause of the exceedance; and	
	(d) Description of any corrective action taken.	
4.	Records of the observation date, observation time, emission point designation, name of the observer, expiration date of observer's certification, observed opacity, and any corrective actions taken during each visible emissions observation shall be kept in a permanent form suitable for inspection. These records shall be maintained for a period of at least five (5) years from the date of generation and shall be made available to the permitting authority upon request.	ADEM Admin. Code R. 335-3-1605(c)(2)
5.	If a visible emissions observation utilizing Method 9 is required, the results shall be documented using the ADEM visible emissions observation report. These records shall be maintained for a period of at least five (5) years from the date of generation and shall be made available to the permitting authority upon request.	ADEM Admin. Code R. 335-3-1605(c)(2)

Fe	derally Enforceable Provisos	Regulations
6.	A semi-annual monitoring report shall be submitted to the Department within sixty (60) days of the end of each semi-annual reporting period as determined by the anniversary dates of the permit. The semi-annual monitoring periods shall cover the following dates: September 1st through February 28th, and March 1st through August 31st of each calendar year. This report shall include the following	ADEM Admin. Code R. 335-3-1605(c)(3)
	(a) Calendar dates covered in the reporting period;	
	(b) All visible emissions (VE) exceedances;	
	(c) A description of the cause of any exceedance;	
	(d) A description of any corrective action taken;	
	(e) A statement of certification of truth, accuracy, and completeness as described in General Proviso No. 9;	
	(f) Signature of the responsible official as required by General Proviso No. 9.	
7.	Records summarizing the monthly VOC emissions from Green Tire Sprayer No. 6 shall be kept in a permanent form suitable for inspection and shall be made available to the permitting authority upon request. These records shall be maintained for at least five (5) years from the date of generation.	40 CFR 60 Subpart BBB §60.545(f)
8.	Monthly VOC emissions inventories for Green Tire Sprayer No. 6 shall be compiled no later than the tenth (10 th) day of the month following each monthly reporting period.	ADEM Admin. Code 335-3-1605(c)(2)
9.	Records of the VOC content of each spray used by Green Tire Sprayer No. 6 shall be kept in a permanent form suitable for inspection and shall be made available to the permitting authority upon request. These records shall be maintained for at least five (5) years from the date of generation.	40 CFR 60 Subpart BBB §60.545(f)
10	Green Tire Spray formulation data shall be submitted to the Department within sixty (60) days of end of each calendar year, provided that the spray formulation has not changed in the previous twelve (12) months.	40 CFR 60 Subpart BBB §60.546(f)

Summary Page for Tringle Spraying Operation with Baghouse

Permitted Operating Schedule: 24 Hrs/day x 7 Days/week x 52 Weeks/yr = 8760 Hrs/yr

Emission Point	Description	Pollutant	Emission limit	Regulation
EU015	Tringle Spraying Operation with Baghouse	VOC	NA	NA
EU015	Tringle Spraying Operation with Baghouse	РМ	0.10 lb/hr	ADEM Admin. Code R. 335-3-1404 (Anti-PSD)

Provisos for Tringle Spraying Operation with Baghouse

Federally Enforceable Provisos	Regulations
Applicability	
1. These sources are subject to the applicable requirements of ADEM Admin. Code R. 335-3-1603, "Major Source Operating Permits".	ADEM Admin. Code R. 335-3-1603
2. These units are subject to the applicable requirements of ADEM Admin. Code R. 335-3-401(1), "Visible Emissions".	ADEM Admin. Code R. 335-3-401(1)
3. This units have enforceable limits in place in order to prevent them from being subject to the provisions of ADEM Admin. Code R. 335-3-1404. "Air Permits Authorizing Construction in Clean Air Areas [Prevention of Significant Deterioration]".	ADEM Admin. Code R. 335-3-1404 Anti-PSD
Emission Standards	
1. Total particulate matter (PM) emissions from this unit shall not exceed 0.10 lb/hr.	ADEM Admin. Code R. 335-3-1404
2. Visible emissions (VE) from this boiler shall not exceed the emissions limitations as specified in ADEM Admin. Code R 335-3-401(1) and General Permit Proviso No. 29.	ADEM Admin. Code R 335-3-401(1)
Compliance and Performance Test Methods and Procedures	
 If testing is required, PM emissions shall be determined by Method 5 as described in 40 CFR 60, Appendix A. 	ADEM Admin. Code R. 335-3-105
2. Visible emissions observations (VEO) shall be conducted in accordance with Method 9 40 CFR 60, Appendix A.	ADEM Admin. Code R. 335-3-105
3. If testing is required, VOC emissions shall be determined by Method 25 or 25A as described in 40 CFR 60, Appendix A.	ADEM Admin. Code R. 335-3-105
Emission Monitoring	
1. An observation of instantaneous visible emissions from the stack associated with the baghouse shall be accomplished weekly while in operation by an individual certified to determine opacity.	ADEM Admin. Code R. 335-3-1605
2. If the observed instantaneous opacity from any unit is greater than ten (10%) percent, a visible emissions observation shall be conducted within thirty (30) minutes of the observation in accordance with 40 CFR 60 Appendix A, Method 9 for a minimum of twelve (12) consecutive minutes.	ADEM Admin. Code R. 335-3-1605

Fe	derally Enforceable Provisos	Regulations
3.	If the average opacity during any Method 9 visible emission observation exceeds ten (10%) percent, corrective action shall be initiated within two (2) hours .	ADEM Admin. Code R. 335-3-1605
Re	cordkeeping and Reporting Requirements	
1.	Records of the observation date, observation time, emission point designation, name of the observer, expiration date of observer's certification, observed opacity, and any corrective actions taken during each visible emissions observation shall be kept in a permanent form suitable for inspection. These records shall be maintained for a period of at least five (5) years from the date of generation and shall be made available to the permitting authority upon request.	ADEM Admin. Code R. 335-3-1605(c)(2)
2.	If a visible emissions observation utilizing Method 9 is required, the results shall be documented using the ADEM visible emissions observation report. These records shall be maintained for a period of at least five (5) years from the date of generation and shall be made available to the permitting authority upon request.	ADEM Admin. Code R. 335-3-1605(c)(2)
3.	A semi-annual monitoring report shall be submitted to the Department within sixty (60) days of the end of each semi-annual reporting period as determined by the anniversary dates of the permit. The semi-annual monitoring periods shall cover the following dates: September 1st through February 28th, and March 1st through August 31st of each calendar year. This report shall include the following	ADEM Admin. Code R. 335-3-1605(c)(3)
	(a) Calendar dates covered in the reporting period;	
	(b) All visible emissions (VE) exceedances;	
	(c) A description of the cause of any exceedance;	
	(d) A description of any corrective action taken;	
	(e) A statement of certification of truth, accuracy, and completeness as described in General Proviso No. 9;	
	(f) Signature of the responsible official as required by General Proviso No. 9.	

Summary Page for One (1) - 50.0 MMBtu/hr Natural Gas, No. 2 and No. 6 Fuel Oil Fired Boiler

Permitted Operating Schedule: $24 \, \text{Hrs/day x} \, 7 \, \text{Days/week x} \, 52 \, \text{Weeks/yr} = \, 8760 \, \text{Hrs/yr}$

Emission Point #	Description	Pollutant	Emission limit	Regulation
EU009	50 MMBtu/hr Boiler Fired by Natural Gas or No. 6 Fuel Oil	PM	E = 1.38H-0.44	ADEM Admin. Code R. 335-3-403
EU009	50 MMBtu/hr Boiler Fired by Natural Gas or No. 6 Fuel Oil	SO_2	1,627,908 gallons of No. 6 fuel oil with a maximum sulfur content of 1.8%	ADEM Admin. Code R. 335-3-1404
EU009	50 MMBtu/hr Boiler Fired by Natural Gas or No. 6 Fuel Oil	NO_x	N/A	N/A
EU009	50 MMBtu/hr Boiler Fired by Natural Gas or No. 6 Fuel Oil	СО	N/A	N/A
EU009	50 MMBtu/hr Boiler Fired by Natural Gas or No. 6 Fuel Oil	VOC	N/A	N/A
EU009	50 MMBtu/hr Boiler Fired by Natural Gas or No. 6 Fuel Oil	Opacity	20% opacity on six (6) minute average	ADEM Admin. Code R. 335-3-4- .01(1)(a)(b)

Provisos for One (1) - 50.0 MMBtu/hr Natural Gas, No. 2 and No. 6 Fuel Oil Fired Boiler

Federally Enforceable Provisos	Regulations
Applicability	
1. This source is subject to the applicable requirements of ADEM Admin. Code R. 335-3-1603, "Major Source Operating Permits".	ADEM Admin. Code R. 335-3-1603
2. This unit is subject to the applicable requirements of ADEM Admin. Code R. 335-3-401(1), "Visible Emissions".	ADEM Admin. Code R. 335-3-401(1)
3. This unit is subject to the applicable requirements of ADEM Admin. Code R. 335-3-403(1), "Control of Particulate Emissions in Fuel Burning Equipment" for a Class I County.	ADEM Admin. Code R. 335-3-403(1)
4. This unit has enforceable limits in place in order to prevent it from being subject to the provisions of ADEM Admin. Code R. 335-3-1404. "Air Permits Authorizing Construction in Clean Air Areas [Prevention of Significant Deterioration]".	ADEM Admin. Code R. 335-3-1404
Emission Standards	
 Particulate matter (PM) emissions from this boiler shall not exceed the emissions limitations as specified in ADEM Admin. Code R 335-3-403(1) and General Permit Proviso No. 31. 	ADEM Admin. Code R. 335-3-403(1)
2. Visible emissions (VE) from this boiler shall not exceed the emissions limitations as specified in ADEM Admin. Code R 335-3-401(1) and General Permit Proviso No. 29.	ADEM Admin. Code R. 335-3-401(1)
3. No more than 1,627,908 gallons of No. 6 fuel oil shall be burned in this boiler during any consecutive twelve (12) month period.	ADEM Admin. Code R. 335-3-1404
4. Sulfur content of the fuel oil burned in this boiler shall not exceed 1.8% by weight.	ADEM Admin. Code R. 335-3-1404
5. Fuel oil shall not be burned in this boiler simultaneously with either or both of the two (2) 25.0 MMBtu/hr boilers, except during change over.	ADEM Admin. Code R. 335-3-1404
Compliance and Performance Test Methods and Procedures	
 If testing is required, particulate matter (PM) emission shall be determined in accordance with Method 5 of 40 CFR 60, Appendix A. 	ADEM Admin. Code R. 335-3-105
2. If testing is required, sulfur dioxide (SO ₂) emissions shall be determined in accordance with Method 6 of 40 CFR 60, Appendix A.	ADEM Admin. Code R. 335-3-105

Federally Enforceable Provisos	Regulations
3. If testing is required, nitrogen oxides (NO_x) emissions shall be determined in accordance with Method 7 of 40 CFR 60, Appendix A.	ADEM Admin. Code R. 335-3-105
4. If testing is required, volatile organic compound (VOC) emissions shall be determined in accordance with Method 25 of 40 CFR 60, Appendix A.	ADEM Admin. Code R. 335-3-105
5. If testing is required, carbon monoxide (CO) emissions shall be determined in accordance with Method 10 of 40 CFR 60, Appendix A.	ADEM Admin. Code R. 335-3-105
6. Visible emissions observations (VEO) shall be conducted in accordance with Method 9 40 CFR 60, Appendix A.	ADEM Admin. Code R. 335-3-105
7. The sulfur content of fuel oil burned in this boiler shall be determined by procedures found in ASTM 129-00.	ADEM Admin. Code R. 335-3-105
Emission Monitoring	
 When firing fuel oil, an observation of instantaneous visible emissions from the stacks associated with these units shall be accomplished daily by an individual certified to determine opacity. 	ADEM Admin. Code R. 335-3-1605
2. If the observed instantaneous opacity is greater than ten (10%) percent, a visible emissions observation shall be conducted within thirty (30) minutes of the observation in accordance with 40 CFR 60 Appendix A, Method 9 for a minimum of twelve (12) consecutive minutes.	ADEM Admin. Code R. 335-3-1605
3. If the average opacity during the Method 9 visible emission observation exceeds ten (10%) percent, corrective action must be initiated within two (2) hours.	ADEM Admin. Code R. 335-3-1605
4. Compliance with the fuel oil sulfur content limit shall be determined from either a certification provided by the fuel oil supplier or laboratory test results obtained by the permittee.	ADEM Admin. Code R. 335-3-1605
Recordkeeping and Reporting Requirements	
1. Monthly, and twelve (12) month rolling total natural gas and fuel oil usage in this boiler must be kept in a form suitable for inspection. The records also shall be retained in a permanent form suitable for inspection for at least five (5) years from the date of generation and shall be made available upon request.	ADEM Admin. Code R. 335-3-1605(c)(2)

Fe	derally Enforceable Provisos	Regulations
2.	If utilized, fuel oil supplier certificates shall contain the name of the oil supplier and a statement from the oil supplier that the oil complies with the sulfur content limit, and shall be kept in a permanent form suitable for inspection for a period of five (5) years from the date of generation and shall be made available upon request.	ADEM Admin. Code R. 335-3-1605(c)(2)
3.	A semi-annual report summarizing the type and quantity of each fuel burned in this unit shall be submitted to the Department within sixty (60) days of the end of each semi-annual reporting period as determined by the anniversary dates of the permit. The semi-annual monitoring periods shall cover the following dates: September 1st through February 28th, and March 1st through August 31st of each calendar year. This report shall include the following:	ADEM Admin. Code R. 335-3-1605(c)(3)
	(a) Calendar dates covered in the reporting period;	
	(b) Amounts of each fuel combusted in this unit during the reporting period;	
	(c) Twelve (12) month rolling total of each fuel burned in this boiler during the reporting period;	
	(d) A tabulated summary of fuel oil supplier certification(s);	
	(e) A statement of certification of truth, accuracy, and completeness as described in General Proviso No. 9.	
	(f) Signature of the responsible official as required by General Proviso No. 9.	
4.	Records of the observation date, observation time, emission point designation, name of the observer, expiration date of observer's certification, observed opacity, and any corrective actions taken during each visible emissions observation shall be kept in a permanent form suitable for inspection. These records shall be maintained for a period of at least five (5) years from the date of generation and shall be made available to the permitting authority upon request.	ADEM Admin. Code R. 335-3-1605(c)(2)
5.	If a visible emissions observation utilizing Method 9 is required, the results shall be documented using the ADEM visible emissions observation report. These records shall be maintained for a period of at least five (5) years from the date of generation and shall be made available to the permitting authority upon request.	ADEM Admin. Code R. 335-3-1605(c)(2)

Federally Enforceable Provisos		Regulations
6.	A semi-annual monitoring report shall be submitted to the Department within sixty (60) days of the end of each semi-annual reporting period as determined by the anniversary dates of the permit. The semi-annual monitoring periods shall cover the following dates: September 1st through February 28th, and March 1st through August 31st of each calendar year. This report shall include the following:	ADEM Admin. Code R. 335-3-1605(c)(3)
	(a) Calendar dates covered in the reporting period;	
	(b) All visible emissions (VE) exceedances;	
	(c) A description of the cause of any exceedance;	
	(d) A description of any corrective action taken;	
	(e) A statement of certification of truth, accuracy, and completeness as described in General Proviso No. 9;	
	(f) Signature of the responsible official as required by General Proviso No. 9.	

Summary Page for Two (2) - 25.0 MMBtu/hr Natural Gas and No. 2 Fuel Oil Fired Boilers

Permitted Operating Schedule: 24 Hrs/day x 7 Days/week x 52 Weeks/yr = 8760 Hrs/yr

Emission Point #	Description	Pollutant	Emission limit	Regulation
EU010	Two (2) – 25.0 MMBtu/hr Natural Gas and No. 2 Fuel Oil Fired Boilers	PM	E = 1.38H ^{-0.44}	ADEM Admin. Code R. 335-3-403
EU010	Two (2) – 25.0 MMBtu/hr Natural Gas and No. 2 Fuel Oil Fired Boilers	SO_2	Combined 35,000 gallons of #2 fuel oil with a sulfur content not exceeding 0.5 percent	ADEM Admin. Code R. 335-3-1404
EU010	Two (2) – 25.0 MMBtu/hr Natural Gas and No. 2 Fuel Oil Fired Boilers	NO_x	N/A	N/A
EU010	Two (2) – 25.0 MMBtu/hr Natural Gas and No. 2 Fuel Oil Fired Boilers	СО	N/A	N/A
EU010	Two (2) – 25.0 MMBtu/hr Natural Gas and No. 2 Fuel Oil Fired Boilers	VOC	N/A	N/A
EU010	Two (2) – 25.0 MMBtu/hr Natural Gas and No. 2 Fuel Oil Fired Boilers	Opacity	20% opacity on six (6) minute average	ADEM Admin. Code R. 335-3-4- .01(1)(a)(b)

Provisos for Two (2) - 25.0 MMBtu/hr Natural Gas and No. 2 Fuel Oil Fired Boilers

Federally Enforceable Provisos	Regulations
Applicability	
1. These sources are subject to the applicable requirements of ADEM Admin. Code R. 335-3-1603, "Major Source Operating Permits".	ADEM Admin. Code R. 335-3-1603
2. These units are subject to the applicable requirements of ADEM Admin. Code R. 335-3-401(1), "Visible Emissions".	ADEM Admin. Code R. 335-3-401(1)
3. These units are subject to the applicable requirements of ADEM Admin. Code R. 335-3-403(1), "Control of Particulate Emissions in Fuel Burning Equipment" for a Class I County.	ADEM Admin. Code R. 335-3-403(1)
4. These units have enforceable limits in place in order to prevent them from being subject to the provisions of ADEM Admin. Code R. 335-3-1404. "Air Permits Authorizing Construction in Clean Air Areas [Prevention of Significant Deterioration]".	ADEM Admin. Code R. 335-3-1404
Emission Standards	
 Particulate matter (PM) emissions from these boilers shall not exceed the emissions limitations as specified in ADEM Admin. Code R 335-3-403(1). 	ADEM Admin. Code R. 335-3-403(1)
2. Visible emissions (VE) from this boiler shall not exceed the emissions limitations as specified in ADEM Admin. Code R 335-3-401(1).	ADEM Admin. Code R. 335-3-401(1)
3. No more than a combined total of 35,000 gallons of No. 2 fuel oil shall be burned in these boilers during any consecutive twelve (12) month period.	ADEM Admin. Code R. 335-3-1404
4. Sulfur content of the fuel oil burned in this boiler shall not exceed 0.5% by weight.	ADEM Admin. Code R. 335-3-1404
5. Fuel oil shall not be burned in these boilers simultaneously with the 50.0 MMBtu/hr boiler, except during change over.	ADEM Admin. Code R. 335-3-1404
Compliance and Performance Test Methods and Procedures	
 If testing is required, particulate matter (PM) emission shall be determined in accordance with Method 5 of 40 CFR 60, Appendix A. 	ADEM Admin. Code R. 335-3-105

Federally Enforceable Provisos	Regulations
2. If testing is required, sulfur dioxide (SO ₂) emissions shall be determined in accordance with Method 6 of 40 CFR 60, Appendix A.	ADEM Admin. Code R. 335-3-105
3. If testing is required, nitrogen oxides (NO_x) emissions shall be determined in accordance with Method 7 of 40 CFR 60, Appendix A.	ADEM Admin. Code R. 335-3-105
4. If testing is required, volatile organic compound (VOC) emissions shall be determined in accordance with Method 25 of 40 CFR 60, Appendix A.	ADEM Admin. Code R. 335-3-105
5. If testing is required, carbon monoxide (CO) emissions shall be determined in accordance with Method 10 of 40 CFR 60, Appendix A.	ADEM Admin. Code R. 335-3-105
6. Visible emissions observations (VEO) shall be conducted in accordance with Method 9 40 CFR 60, Appendix A.	ADEM Admin. Code R. 335-3-105
7. The sulfur content of fuel oil burned in this boiler shall be determined by procedures found in ASTM 129-00.	ADEM Admin. Code R. 335-3-105
Emission Monitoring	
1. When firing fuel oil, an observation of instantaneous visible emissions from the stacks associated with these units shall be accomplished daily by an individual certified to determine opacity.	ADEM Admin. Code R. 335-3-1605
2. If the observed instantaneous opacity is greater than ten (10%) percent, a visible emissions observation shall be conducted within thirty (30) minutes of the observation in accordance with 40 CFR 60 Appendix A, Method 9 for a minimum of twelve (12) consecutive minutes.	ADEM Admin. Code R. 335-3-1605
3. If the average opacity during the Method 9 visible emission observation exceeds ten (10%) percent, corrective action must be initiated within two (2) hours.	ADEM Admin. Code R. 335-3-1605
4. Compliance with the fuel oil sulfur content limit shall be determined from either a certification provided by the fuel oil supplier or laboratory test results obtained by the permittee.	ADEM Admin. Code R. 335-3-1605
Recordkeeping and Reporting Requirements	

Federally Enforceable Provisos		Regulations
1.	Monthly, and twelve (12) month rolling total natural gas and fuel oil usage in this boiler must be kept in a form suitable for inspection. The records also shall be retained in a permanent form suitable for inspection for at least five (5) years from the date of generation and shall be made available upon request.	ADEM Admin. Code R. 335-3-1605(c)(2)
2.	If utilized, fuel oil supplier certificates shall contain the name of the oil supplier and a statement from the oil supplier that the oil complies with the sulfur content limit, and shall be kept in a permanent form suitable for inspection for a period of five (5) years from the date of generation and shall be made available upon request.	ADEM Admin. Code R. 335-3-1605(c)(2)
3.	A semi-annual report summarizing the type and quantity of each fuel burned in this unit shall be submitted to the Department within sixty (60) days of the end of each semi-annual reporting period as determined by the anniversary dates of the permit. The semi-annual monitoring periods shall cover the following dates: September 1st through February 28th, and March 1st through August 31st of each calendar year. This report shall include the following:	ADEM Admin. Code R. 335-3-1605(c)(3)
	(a) Calendar dates covered in the reporting period;	
	(b) Amounts of each fuel combusted in this unit during the reporting period;	
	(c) Twelve (12) month rolling total of each fuel burned in this boiler during the reporting period;	
	(d) A tabulated summary of fuel oil supplier certification(s);	
	(e) A statement of certification of truth, accuracy, and completeness as described in General Proviso No. 9.	
	(f) Signature of the responsible official as required by General Proviso No. 9.	
4.	Records of the observation date, observation time, emission point designation, name of the observer, expiration date of observer's certification, observed opacity, and any corrective actions taken during each visible emissions observation shall be kept in a permanent form suitable for inspection. These records shall be maintained for a period of at least five (5) years from the date of generation and shall be made available to the permitting authority upon request.	ADEM Admin. Code R. 335-3-1605(c)(2)

Federally Enforceable Provisos		Regulations
5.	If a visible emissions observation utilizing Method 9 is required, the results shall be documented using the ADEM visible emissions observation report. These records shall be maintained for a period of at least five (5) years from the date of generation and shall be made available to the permitting authority upon request.	ADEM Admin. Code R. 335-3-1605(c)(2)
6.	A semi-annual monitoring report shall be submitted to the Department within sixty (60) days of the end of each semi-annual reporting period as determined by the anniversary dates of the permit. The semi-annual monitoring periods shall cover the following dates: September 1st through February 28th, and March 1st through August 31st of each calendar year. This report shall include the following:	ADEM Admin. Code R. 335-3-1605(c)(3)
	(a) Calendar dates covered in the reporting period;	
	(b) All visible emissions (VE) exceedances;	
	(c) A description of the cause of any exceedance;	
	(d) A description of any corrective action taken;	
	(e) A statement of certification of truth, accuracy, and completeness as described in General Proviso No. 9;	
	(f) Signature of the responsible official as required by General Proviso No. 9.	